

Ink Drying Performance - Ink Dry Times (hours)

SpeedyDry Concentration	No Drier	10%	12.5%	15%	20%
Ounces per Pound of Ink		1.6	2.0	2.4	3.2

Felt Stock

Nekoosa Feltweave	24	6.0	4.5	4.0	1.5
Fox River Teton	24	6.0	4.5	4.0	1.5
Fox River Sundance	30	4.5	4.0	3.5	1.5
Fox River Gainsborough	24	5.0	4.5	4.0	1.5
Fraser Passport	30	6.0	4.5	4.0	1.5
Category Average	26.4	5.5	4.4	3.9	1.5

Acidic Stocks (uncoated side)

Beckett Cambric	26	4.0	3.5	3.0	3.0
Domtar Cornwall C1S	24+	4.0	3.5	3.0	3.0
Neenah Classic Crest	24+	4.0	3.5	3.0	3.0
Neenah Classic Laid	24+	4.0	3.5	3.0	3.0
Neenah Classic Linen	24+	4.0	3.5	3.0	3.0
Springhill C1S Cover	24	3.0			
Uncoated 80# Business Card	24	4.0			
Wausau	24	4.0			
Category Average	24	3.9	3.5	3.0	3.0

Coated Stocks (coated side)

Clay Coated Book Weight neutral	0.5	0.25			
Clay Coated Book Weight acidic	4.0	1.0			

Notes:

Dry times are expressed in hours

Dry times are guidelines only and are not a guarantee of performance

Dry times represent total required time before commencement of post-processing such as cutting, scoring, and binding

Dry times are typical for slower drying inks such as rhodamine, violet, purple, reflex blue, process blue, green, and opaque white.

Dry times for faster drying inks (yellow, warm red, rubine, and black) are proportionally shorter.