

HOT SHOT

DIRECTIONS

SpeedyDry was formulated for the express purpose of solving most of the problems found in a pressroom. We have provided directions below to help you achieve the best possible results.

4 STEPS TO SUCCESS

STEP 1	STEP 2	STEP 3	STEP 4
CALL US TO TROUBLE SHOOT THE JOB IF NECESSARY.	USING THE CHART BELOW, DETERMINE THE PROPER AMOUNT & MIX WITH INK.	RUN JOB & CLEAN UP IN NORMAL MANNER	SMILE!

SpeedyDry is added directly to your ink. It will not change the color of the ink.
USE THE CHART BELOW ACCORDING TO YOUR EQUIPMENT.

15% for sheet fed presses and duplicators (6,000 - 12,000 IPH).

Recommended concentration for Yellow is 10% on sheetfed presses and duplicators.

AMOUNT OF INK USED						
SpeedyDry	1/4 lb.	1/2 lb.	1 lb.	2 lbs.	3 lbs.	4 lbs.
*15%	0.6 oz	1.2 oz	2.4 oz	4.8 oz	7.2 oz	9.6 oz
17.5%	0.7 oz	1.4 oz	2.8 oz	5.6 oz	8.4 oz	11.2 oz
20%	0.8 oz	1.6 oz	3.2 oz	6.4 oz	9.6 oz	12.8 oz
25%	1.0 oz	2.0 oz	4.0 oz	8.0 oz	12.0 oz	16.0 oz

7.5% for web presses and high-speed duplicators (12,000+ IPH).

Recommended concentration for Yellow is 5% on web presses and high-speed duplicators.

AMOUNT OF INK USED						
SpeedyDry%	1/4 lb.	1/2 lb.	1 lb.	2 lbs.	3 lbs.	4 lbs.
*7.5%	0.3 oz	0.6 oz	1.2 oz	2.4 oz	3.6 oz	4.8 oz
10%	0.4 oz	0.8 oz	1.6 oz	3.2 oz	4.8 oz	6.4 oz
12.5%	0.5 oz	1.0 oz	2.0 oz	4.0 oz	6.0 oz	8.0 oz
15%	0.6 oz	1.2 oz	2.4 oz	4.8 oz	7.2 oz	9.6 oz

*These recommendations are for first time use and testing.

As you become familiar with the product, you may want to add more to increase the speed of drying.

- Run minimal ink and minimal water for maximum density. Use just enough ink and water to attain proper coverage for the run.
- Use a 30-50 micron spray powder on synthetic or easily offsetting stocks.
- If possible, pile temperature should be between 85-94 degrees Fahrenheit. IR lamp setting should be between 95-104 degrees Fahrenheit.
- Run lifts should be kept to 8 inch stacks for easily offsetting substrates.
- Do not leave SpeedyDry on the rollers overnight. Spray ink-ready on the well for lunch breaks or dinner. SpeedyDry should not be left standing in the well for more than ninety minutes.
- At the end of the day, clean up in normal manner. SpeedyDry does not require special clean-up procedures.
- Remember to call us. We're here to help!

